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**SSV60-530043-7 Cam, Seat Recline
Installation Instructions & Instructions for Continued Airworthiness**

- I. Component
 - a. Bushing, p/n: SSV60-530043-7 Cam, Seat Recline
- II. Application
 - a. Beech Model 35/36/55/58 Series Aircraft
- III. General Comments: This Cam is part of the Seat Recline mechanism used in several Beechcraft installations. Removal and replacement of this Cam should only be completed by qualified maintenance personnel possessing the appropriate authority and authorizations to perform this type of maintenance.
- IV. Installation instructions.
 - a. Removal of old components and installation of new components is to be completed in compliance with FAR Part 43, as applicable, and Aircraft Manufacturer's Maintenance Procedures, as applicable.
 - b. Remove broken or worn Cam from aircraft. CAUTION: Observe all necessary precautions when performing this task.
 - c. Due to the variation of hole locations for roll pin that is used as a stop pin in the larger assembly, retain old Cam and use it to locate roll pin hole in new Cam.
 - d. Drill roll pin hole in new Cam. CAUTION: Material is 7075-T6 Aluminum and may be harder to drill than conventional 6061-T6 Aluminum. Use appropriate material drill bit and correct drill speed.
 - e. Treat drilled hole with appropriate corrosion preventative measures, i.e., the use of Alodine or other similar treatment is recommended. Paint Cam if desired.
 - f. Reattach all necessary components to assembly. CAUTION: Observe all necessary precautions when performing this task.
 - g. Once Cam is installed, verify that all loose parts that are not used and all tools have been removed. Inspect and verify the correct operation of the system associated with the bushing just replaced.
 - h. Complete the installation and note the logbook as required by applicable FARs.
- V. Instructions for continuing airworthiness:
 - a. Inspect the Cam per the aircraft manufacturer service maintenance manual and applicable Airworthiness Directives (A.D.s) for wear or improper operation and correct, as necessary.
 - b. Upon completion of the above procedures, return part to service.